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RBE105-14101W12
Job Sheet 187655



Part No: RBE105-14101W12

Job Qty: 1 ea

Part Name: Mounting Device



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 12/11/18

Job Tracking No:

Due Date: 12/14/18

Created By: Linda Lacelle

Type: SOLD

Description:

Note: DWG RBE105-14101W12 Rev.1 IPP Rev. A 18.10.22 New issue DP Verify DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	1 Ea	12/14/18	12/14/18	0.00	0.00	Start Up Small Fab-4		MLC
110	Small Fab	1 pcs	12/14/18	12/14/18	0.00	0.20	Small Fab-4		MLC DAS
120	QC	1 pcs	12/14/18	12/14/18	0.00	0.00	QC5		38
130	Packaging	1 pcs	12/14/18	12/14/18	0.00	0.00	Packaging3-1		3-89
140	QC21-FG	1 Ea	12/14/18	12/14/18	0.00	0.00	QC21		DEC 18 2018

Part Op 110 - 1-Engrave placard RB41011 using marktronic engraver 2-Transfer drill Dart placard RB41011 into Pelican case
Descriptions: APP-1500-E 3-Deburr holes and remove chips from case. 4-Rivet Dart placard to Pelican case 5-Glue placard RBE105-14101W12-11 to RBE105-14101W12-15 foam as per DWG. 6-Glue foam to case and pack case as per DWG..

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
97524A032	Sealing Blind Rivet	4 Ea (4 ea)	90-Start up Operation	502090 5084006
APP-1500-E	Case	1 Ea (1 ea)	90-Start up Operation	5126586
RB41011	Dart Tooling Placard, Aluminum	1 Ea (1 ea)	90-Start up Operation	5021040
RBE105-14101W12-11	Contents Placard	1 Ea (1 ea)	90-Start up Operation	5137885
RBE105-14101W12-13	Bottom Foam use in case APP-1500-E	1 Ea (1 ea)	90-Start up Operation	5126584
RBE105-14101W12-15	Top Foam use in case APP-1500-E	1 Ea (1 ea)	90-Start up Operation	5126585
RBE105-14101W12-1	Mounting Shaft Assembly	1 (1 ea)	110-Small Fab	5137074
RBE105-14101W12-9	Mounting Base	1 (1 ea)	110-Small Fab	5137077

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	97524A032	4	603	0
	APP-1500-E	1	1	0
	RB41011	1	672	0
	RBE105-14101W12-11	1	0	0
	RBE105-14101W12-13	1	1	0
	RBE105-14101W12-15	1	1	0
110-Small Fab	RBE105-14101W12-1	1	0	0
	RBE105-14101W12-9	1	0	0

Part Specifications

Specifications could not be found.

Plex 12/11/18 9:54 AM dart.lacelle.linda



Container No: S137835



Part: RBE105 - 14101W12

Job No: 187655

Serial No/Batch: S137835

Revision: 1

Inspector:

Exp Date:

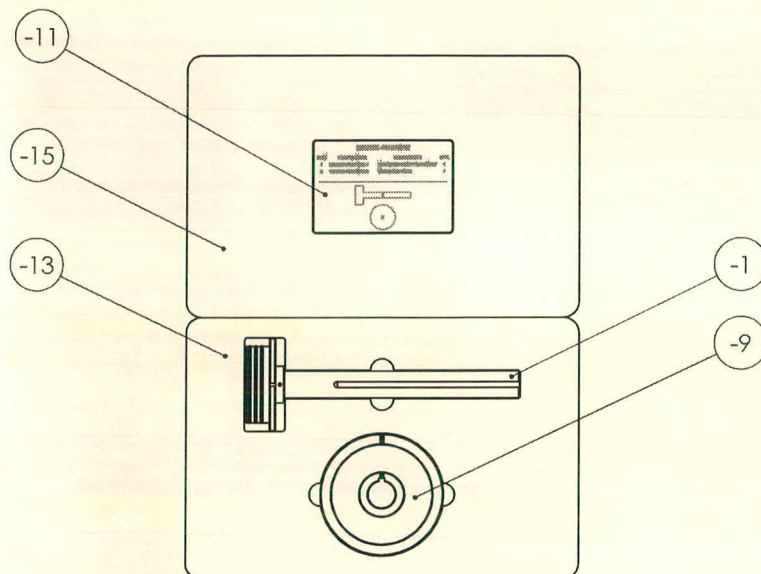
Instructions:

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Date: 12/17/18

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REVISIONS				DATE	INITIAL	APPROVED
REV	ECR	DESCRIPTION				
1		RELEASED FOR PRODUCTION.			2/5/2016	DPD JAG



NOTE:
REF. EUROCOPTER T/N: 105-14101W12.

ASSY QTY	ASSY QTY	B/O	Part #	UNIT QTY	Description	Material	B/O INFORMATION OR SPECIFICATIONS	PG.
	X		-1	1	MOUNTING SHAFT ASSEMBLY			2
	1		-3		MOUNTING SHAFT BASE	6061		3
	1		-5		MOUNTING SHAFT ROD	6061		4
	1		-7		KEY	S.S.	1/4 X 1/4 (MCMASTER-CARR #92530A136) MODIFIED	5
			-9	1	MOUNTING BASE	6061		6
			-11	1	CONTENTS PLACARD	PLASTIC		7
		B/O	-13	1	BOTTOM FOAM	Y20, BLACK	4.25 X 11.40 X 17.00 (I.R. SPECIALTY)	8
		B/O	-15	1	TOP FOAM	Y20, BLACK	1.79 X 11.40 X 17.00 (I.R. SPECIALTY)	9
	1	B/O	-17		SPRING PIN	STEEL	Ø1/8 X 1-1/2 (MCMASTER-CARR #98296A887)	2
	3	B/O	-19		O-RING	VITON	Ø.070 X Ø3.239 I.D. X Ø3.379 O.D. (MCMASTER-CARR #9464K421)	2
		B/O	-21	1	CASE	PLASTIC	PELICAN #APP-1500-E	N/S
		B/O		1	DART PLACARD	ALUMINUM	RB41011	N/S
	ASSY -1							

		TITLE	
		MOUNTING DEVICE	
DWG NO.		RBE105-14101W12	
REV		1	
MAT'L		UNLESS OTHERWISE SPECIFIED	
HEAT TREAT		DIMENSIONS ARE IN INCHES	
FINISH		.XXX ± .005 FRACTIONS ± 1/8	
SPEC		.XX ± .01 ANGLES ± 5°	
		.X ± .1 SURFACES = 125/	
DRAWN BY:		DUERFELDT	
CHECKED:		CLOUGH	
OPPS APPR:		ANDERSON	
QA APPR:		LINDSAY	
APPROVED:		GILBERT	
SCALE		1:8	
DATE		12/22/2015	
SHEET		1 OF 9	

